

## 4 x 1 U.S. GLASS BOTTLE COMBINATION PACKAGING

**Fibreboard  
TOP PAD**  
for closure  
protection

**Fibreboard  
CLOSURE  
STABILIZER**  
four holes secure  
bottle necks

**INNER  
CONTAINERS  
(CODE 540)**  
Four Glass Bottles  
ONE U.S. Gallon

**Fibreboard  
BOTTLE  
STABILIZER**  
Four holes  
secure bottle  
bodies

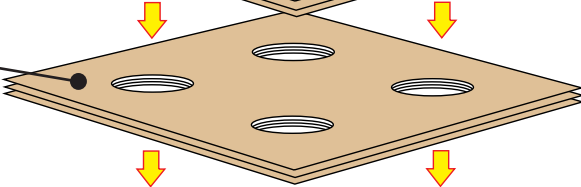
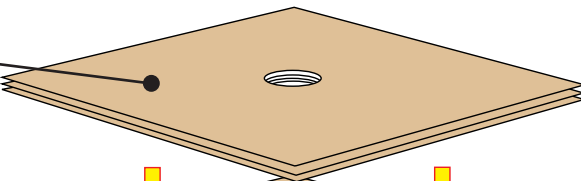
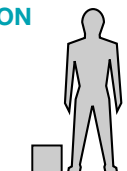
**LOCK TAB**

**Fibreboard  
PAD**

**FLAPS**

**HEAVY DUTY**  
Corrugated  
Fibreboard  
Box

**INDICATION OF  
PROPORTION**



**Tamper-Evident  
Seals  
(CODE 352)**  
One to each  
bottle lid

**FOUR CELL  
PACKING  
SPACES**  
Each with  
151 mm  
diameter

**Fibreboard  
BOTTOM PAD**  
Inserted into  
bottom of Box

**HAZARD  
LABEL(S)**  
This side  
Shipping Label  
on OPPOSITE  
side

**U.N. MARK**



**ASSEMBLY DETAILS:**  
FIBREBOARD  
**BOX 4G**  
OUTER PACKAGING

**CODE:542**  
**GB/3056**

FOR GROUPS: II III  
Y Z



4G/Y29/S/\*\*  
GB/3056

UP TO A  
GROSS PACKAGE  
WEIGHT OF:

**29K**

UP TO  
INNER  
CONTAINERS

**4**

**External Dimensions:**  
460 x 460 x 340mm

**Internal Dimensions:**  
FOUR CELLS each 151mm Dia.  
435 x 435 x 285mm

**NOTES:** SEE Special **PACKING  
DETAILS** and other information  
OVERLEAF.

**VERMICULITE** is NOT required  
as an absorbent filling of the  
remaining available space.

**ALL FLAPS must be** sealed  
with **TWO STRIPS** of Polyester  
Tape, 50mm minimum width in  
'U' shape.

THIS PACK WILL TRANSPORT  
14 LITRES OF LIQUID WITH A  
SPECIFIC GRAVITY OF 1.2 OR  
15 LITRES AT S.G 1.0.

\*\* Denotes year of manufacture



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Continued Overleaf...

**PACKING DETAILS:**

**ONE U.S. GALLON  
GLASS BOTTLE  
INNER PACKAGING**

**CODE:540**

**INSTRUCTIONS FOR USE**

See illustrations overleaf and on this page for:

**CODE:542  
GB/3056**

**COMBINATION  
PACKAGING**

**NOTES:**

- 1 **FOLD BASE** Flaps, **SEAL** using Two strips of 50mm Polyester Adhesive Tape in 'U' shape
- 2 **INSERT** the **BOTTOM** Fibreboard Pad into the box.
- 3 **FOLD UP** the Bottle Stabilizer, four holes uppermost, with the **LOCK TAB** located as shown. **TAPE** and insert into the fibreboard box.
- 4 **INSERT** the **FOUR x ONE U.S. Gallon Glass Bottles**, complete with product to be shipped and with **Tamper-Evident Seals**.
- 5 **INSERT** the Fibreboard Closure Stabilizer into the box ensure that the bottle necks are correctly inserted through the four holes.
- 6 **INSERT** the TOP Fibreboard Pad
- 7 **CLOSE & SEAL** the box using TWO Strips of 50mm Polyester Tape in 'U' shape.
- 8 **ADD** the Hazard Labels and complete the Shipping Label.

Further details on request.



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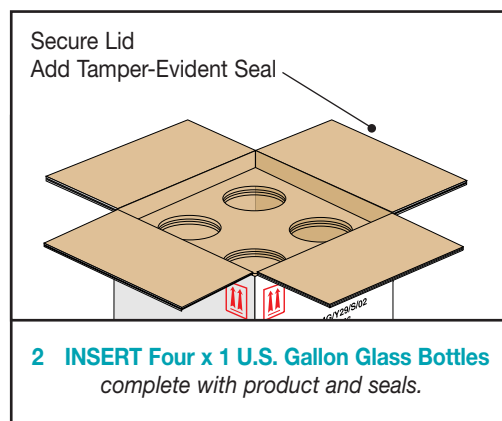
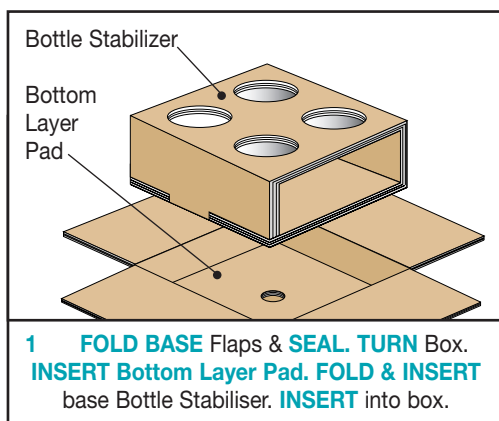
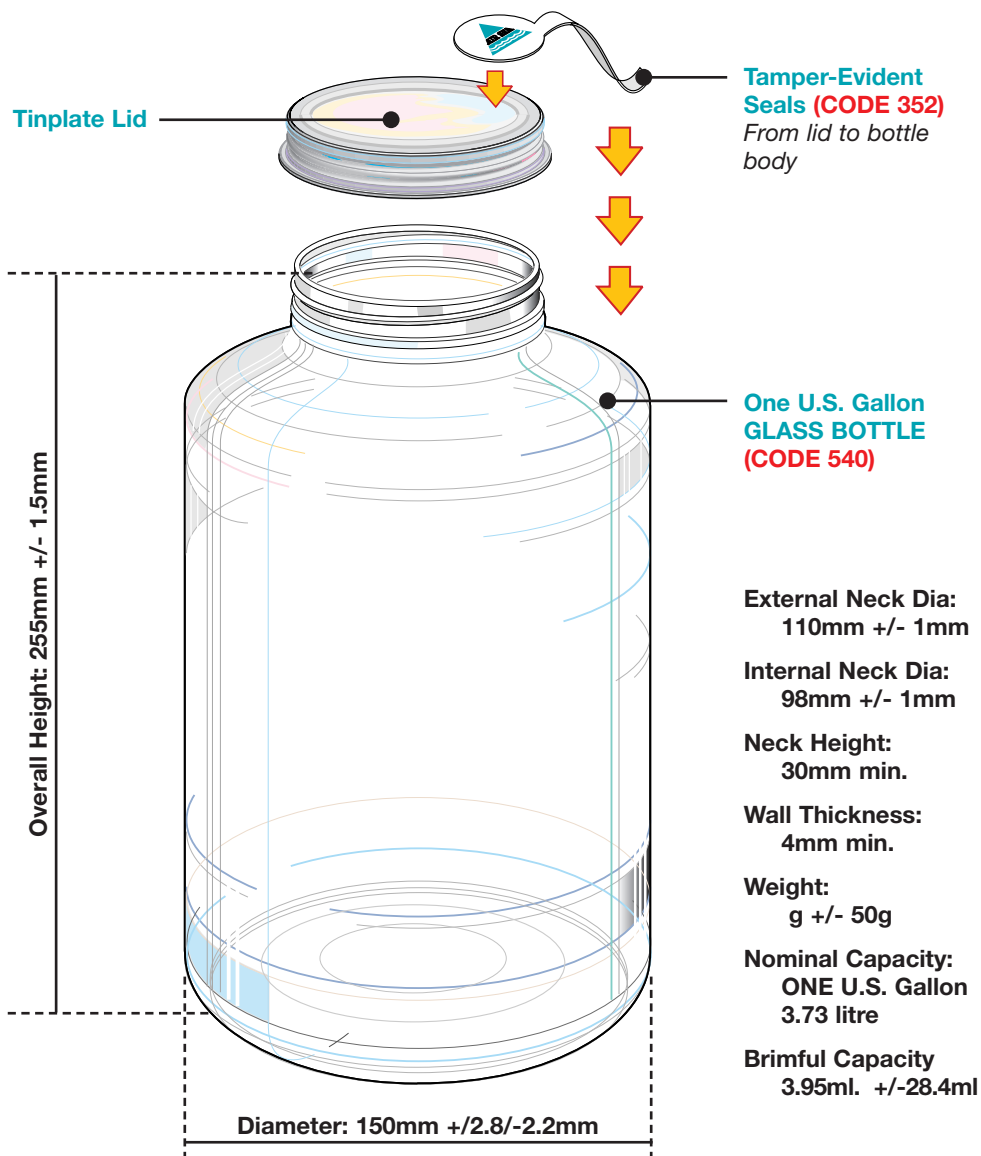
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**4 x 1 U.S. GAL. GLASS BOTTLE COMBINATION PACKAGING**



- 3 **INSERT** the Closure Stabilizer Pad. ENSURE that Bottle necks are secured by it. INSERT Top Closure Protection Pad. Close the Top Flaps in sequence. **SEAL** Top Flaps. **COMPLETE** the Shipping Label. **ADD** the Hazard Label.

